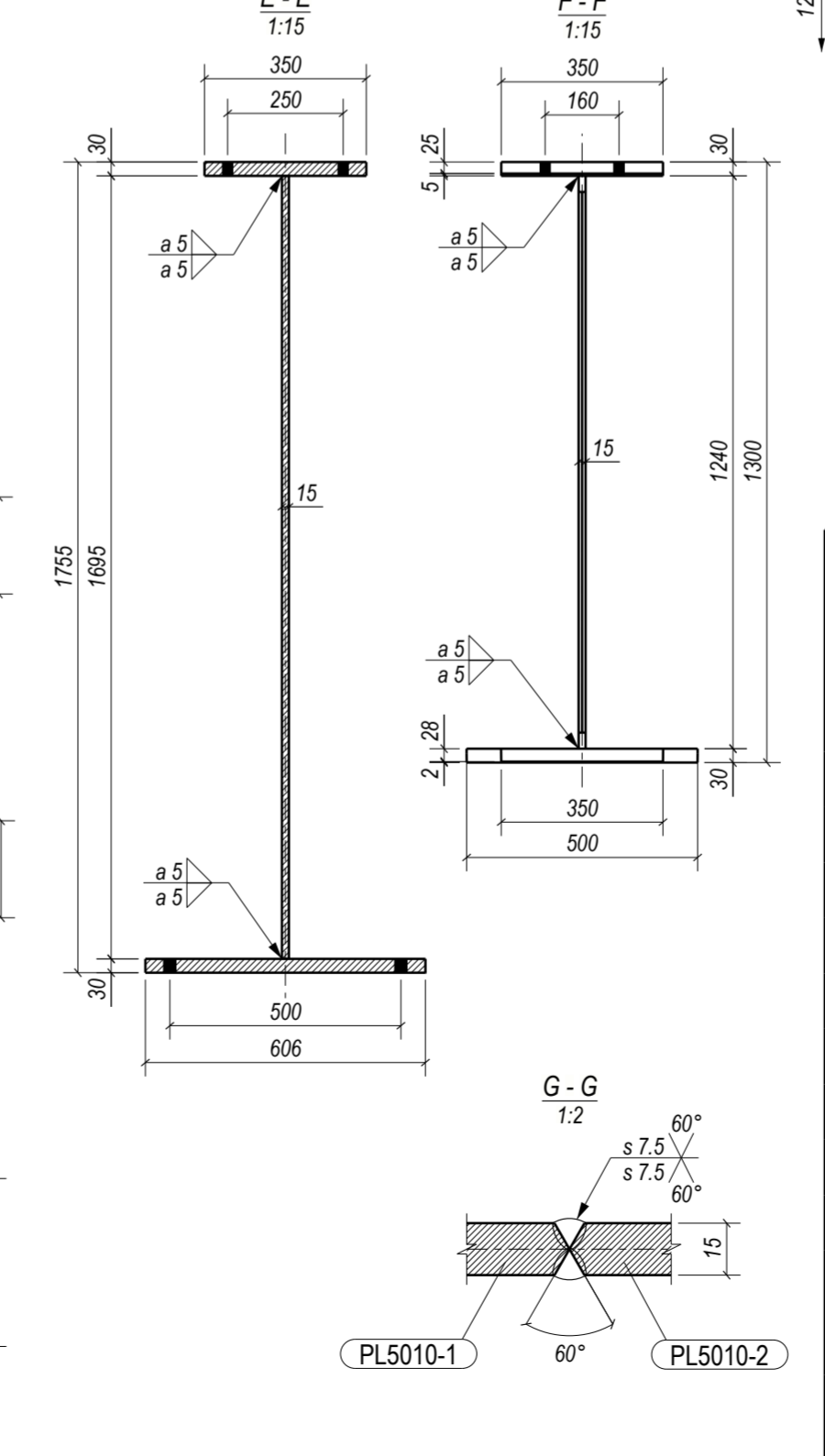
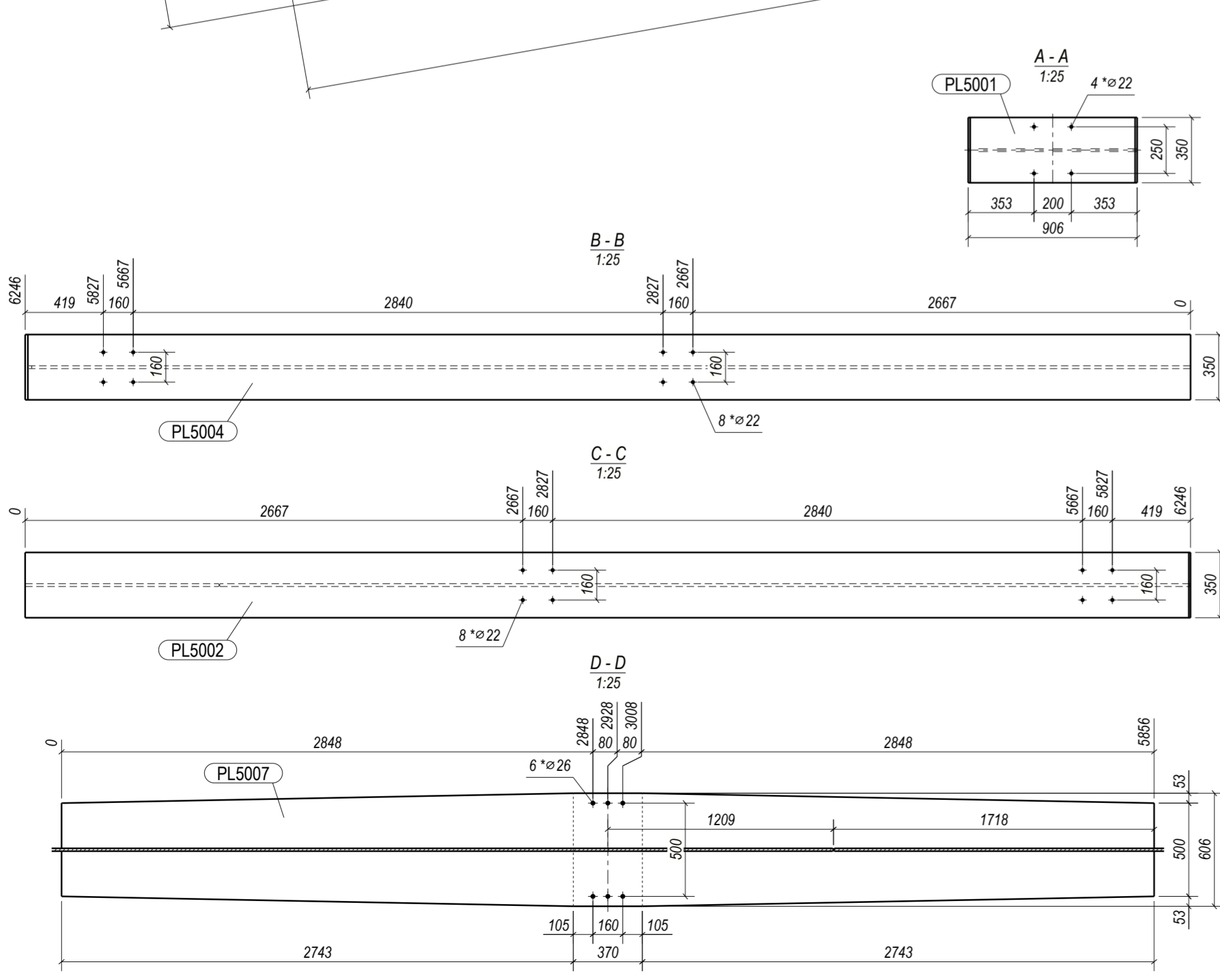
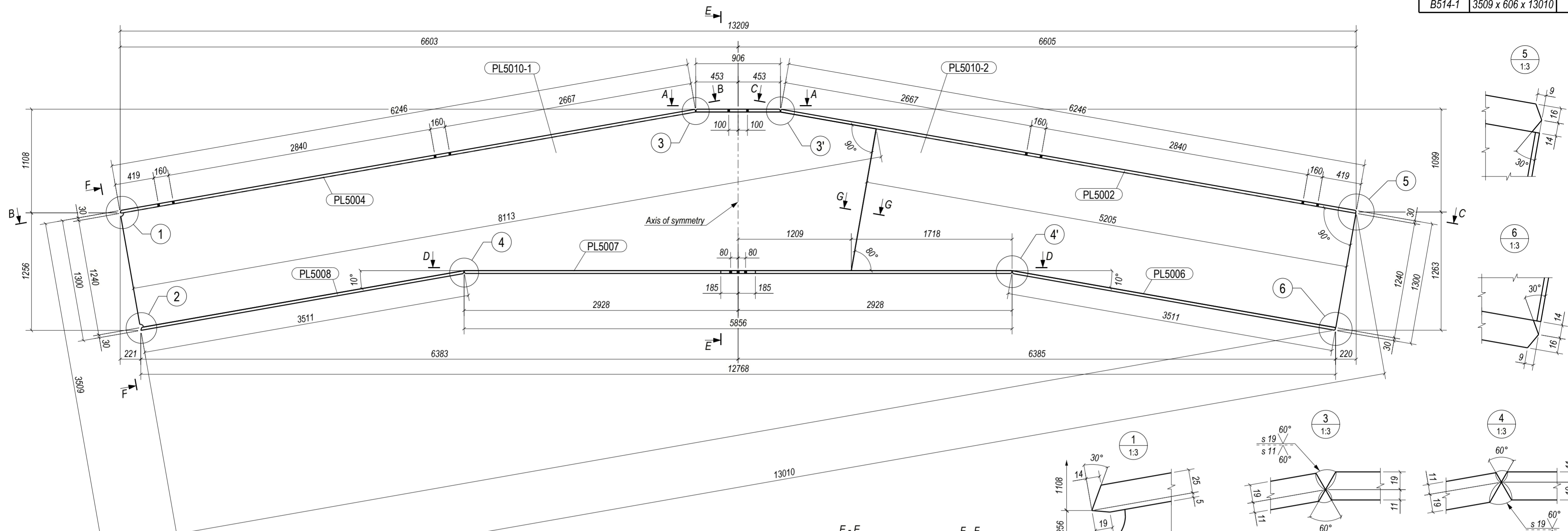


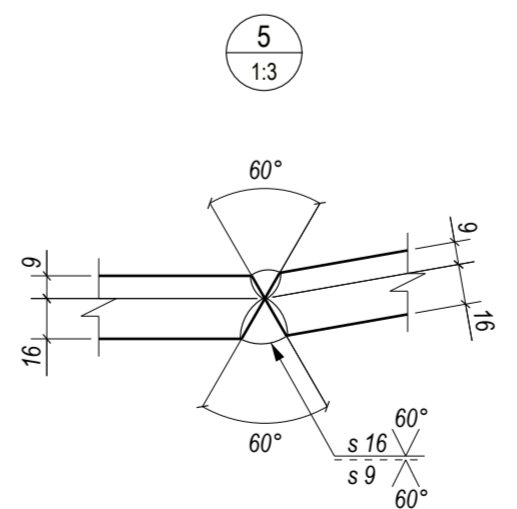
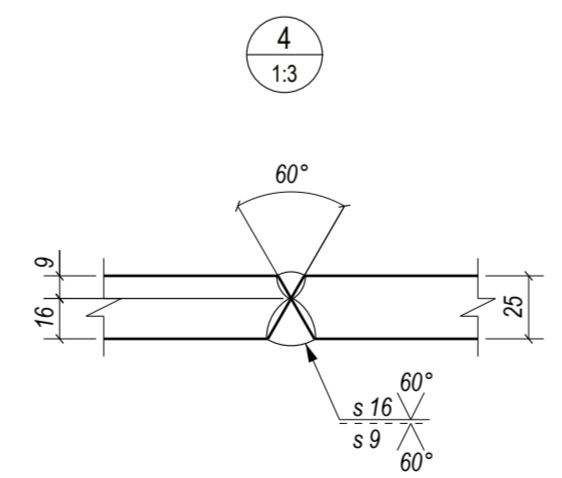
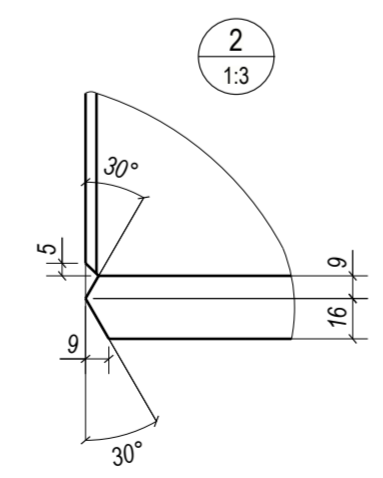
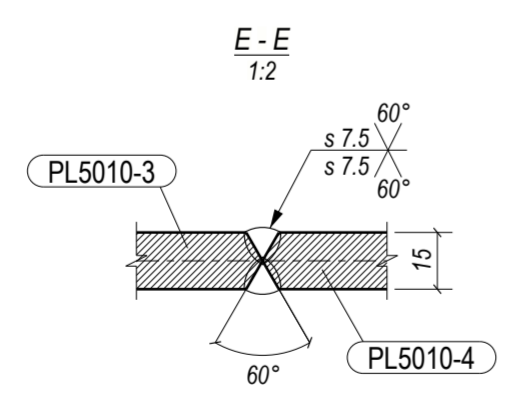
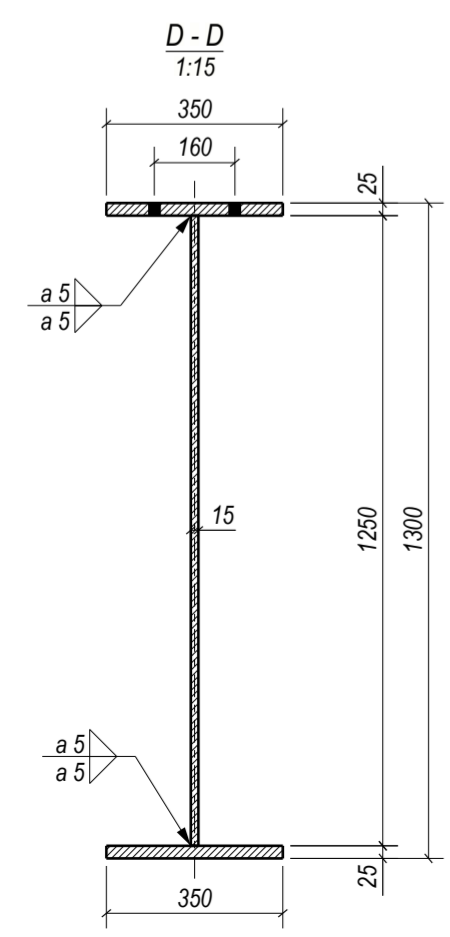
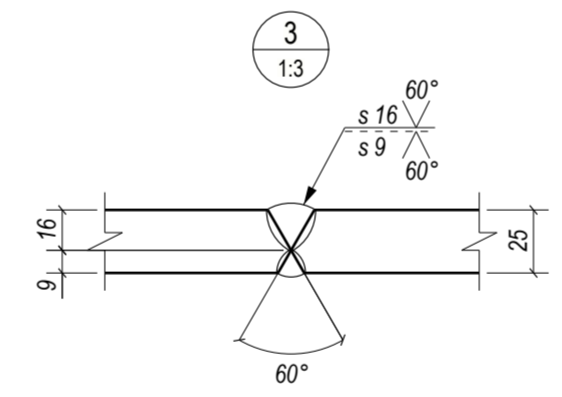
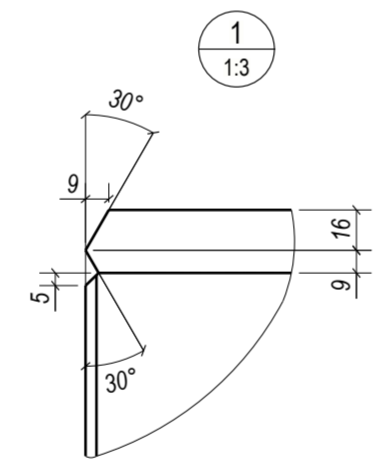
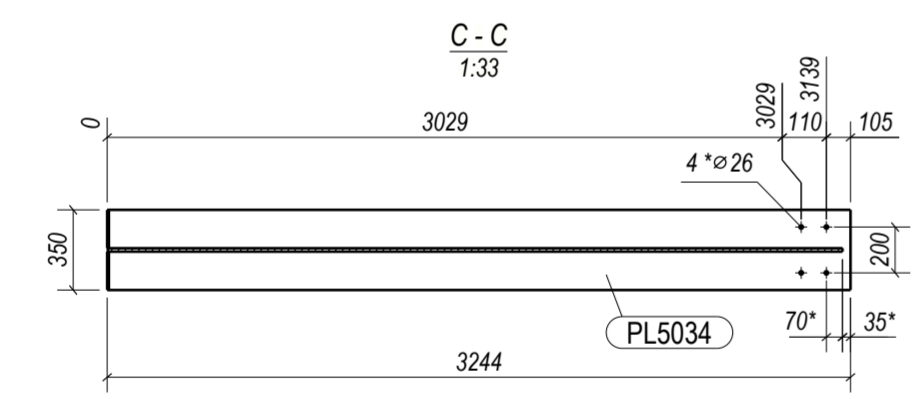
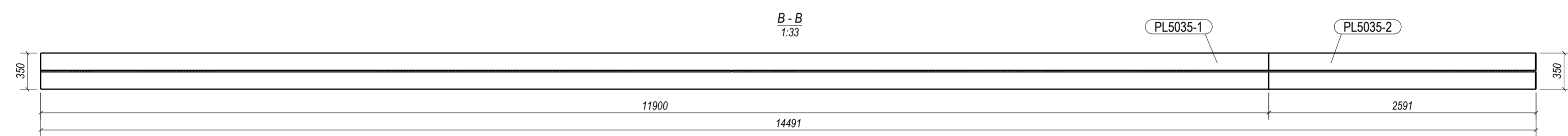
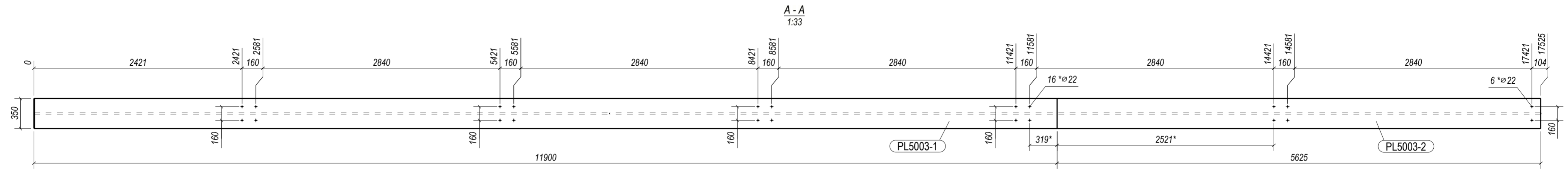
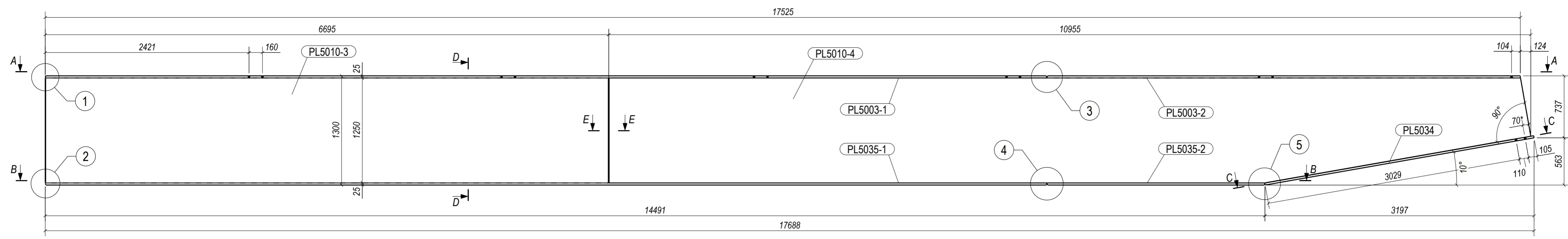
Technical requirements		
Execution class:	EXC2	EN 1090-2
Tolerance class:	1	EN 1090-2
Welding class:	C/B	EN ISO 5817
Thermal cutting class:	442	EN ISO 9013
Preparation grade:	P2	EN ISO 8501-3
Surface treatment:	Sa2.5	EN ISO 8501-1
Corrosion class:	C3 EPPUR200/3	
Colour:	NCS 1050-B	

SPECIFICATION							
Part pos.	Qty.	Profile	Length, mm	Weight, kg	Weight total, kg	Steel	Note
WELDS	1%				0.0		
SUBASSEMBLY							
B514-1	1	SUBMERK		4803.1	4803.1	3509 x 606 x 13010	
B514-2	1	SUBMERK		5051.9	5051.9	1300 x 350 x 17688	
<b>TOTAL:</b>					<b>9855.0</b>		
Object:						<b>B514</b>	
Customer:						ERCON-RM	
Customer:						RFQ.21.24 Takrenoverings	
Customer:						9855.0 kg	
Drawn						Stage MKD	
Designed						Page Pages	
Checked						1 1	
Approved						1 1	
<b>WELDED BEAM</b>							



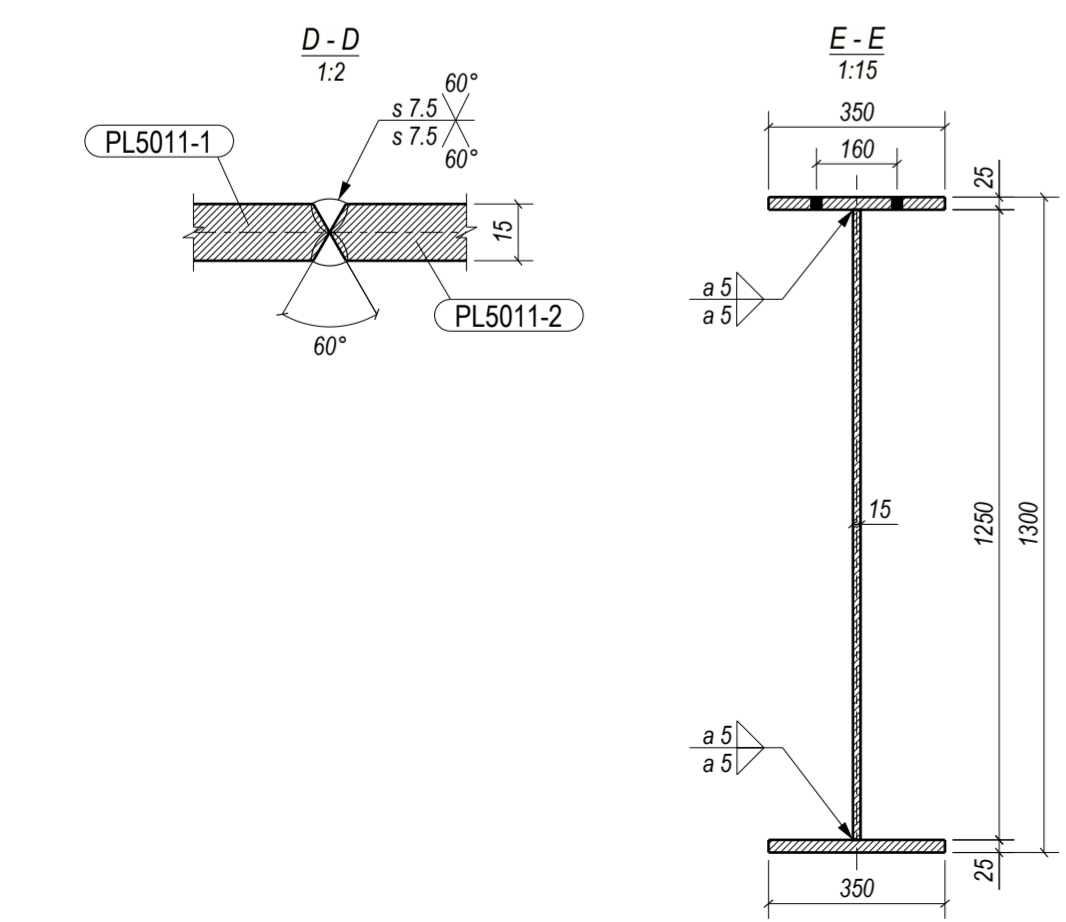
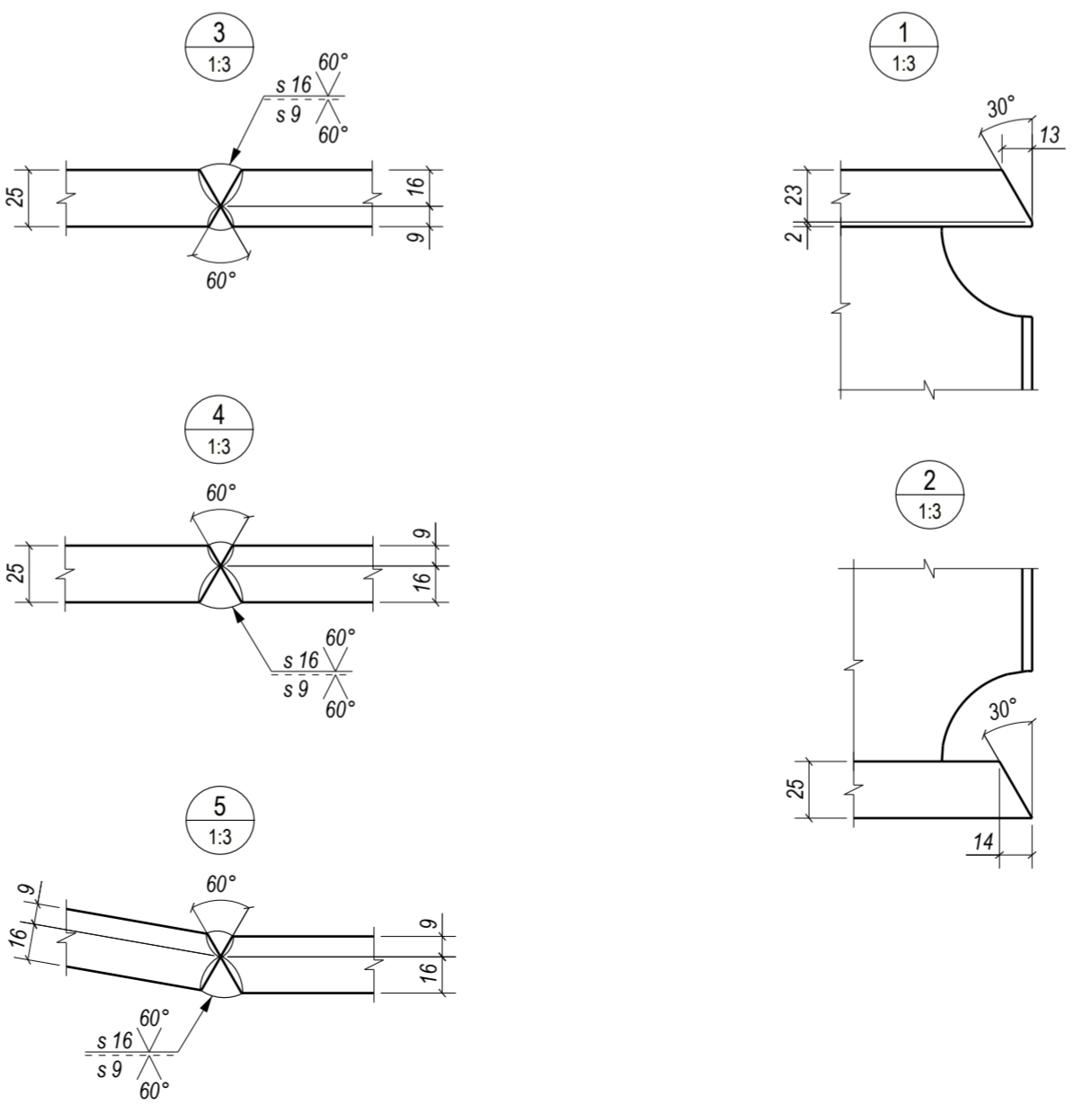
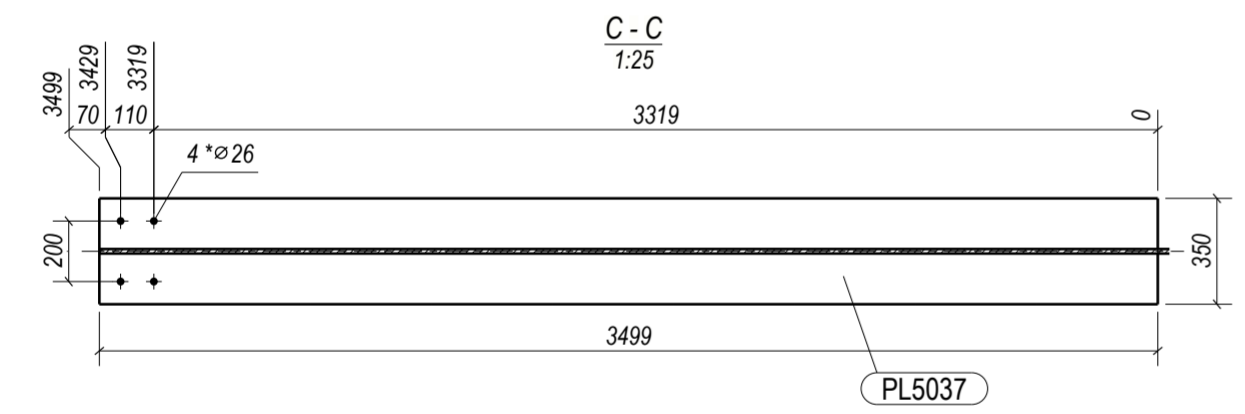
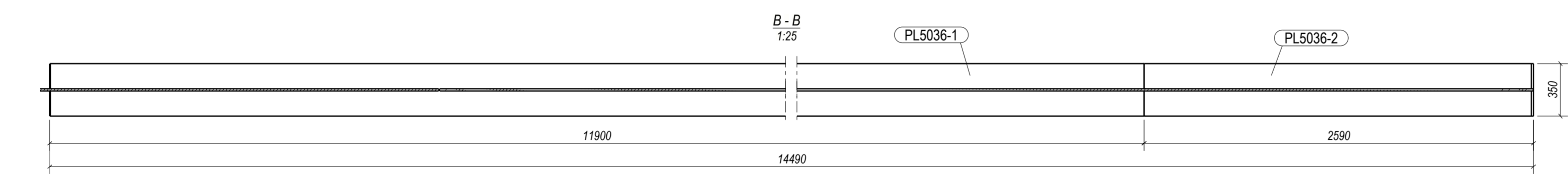
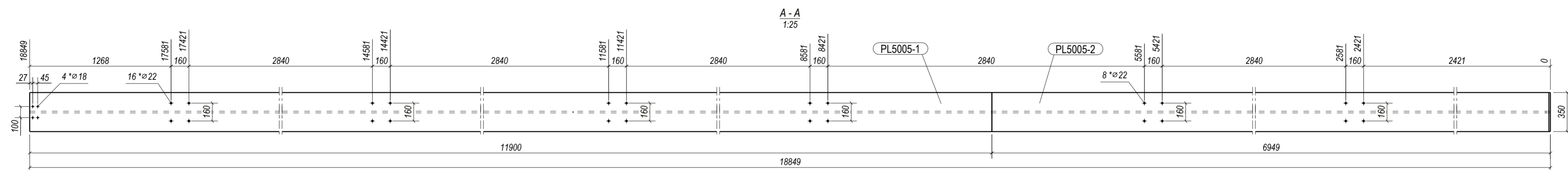
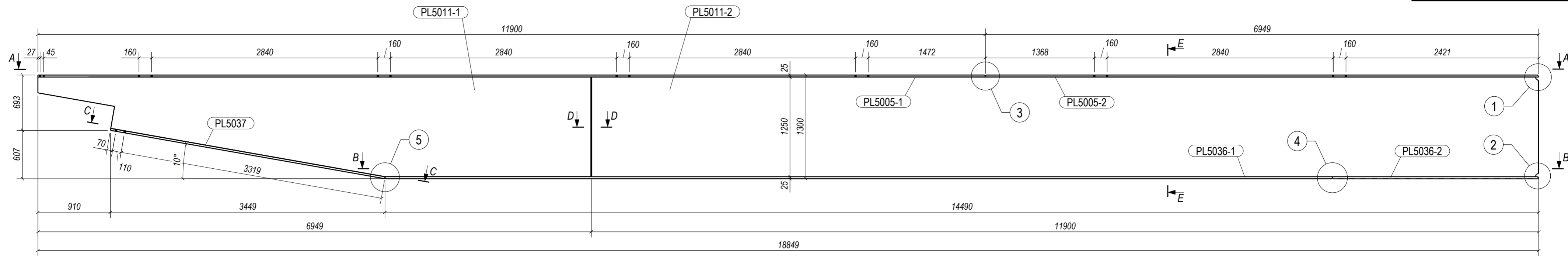
Technical requirements		
Execution class:	EXC2	EN 1090-2
Tolerance class:	1	EN 1090-2
Welding class:	C/B	EN ISO 5817
Thermal cutting class:	442	EN ISO 9013
Preparation grade:	P2	EN ISO 8501-3
Surface treatment:	Sa2.5	EN ISO 8501-1
Corrosion class:	C3 EPPUR200/3	
Colour:	NCS 1050-B	

SPECIFICATION						
Part pos.	Qty.	Profile	Length, mm	Weight, kg	Weight total, kg	Steel
PL5001	1	PL30*350	906	75.3	75.3	S355J2+N
PL5002	1	PL30*350	6246	524.0	524.0	S355J2+N
PL5004	1	PL30*350	6246	523.7	523.7	S355J2+N
PL5006	1	PL30*500	3511	357.1	357.1	S355J2+N
PL5007	1	PL30*606	5856	780.8	780.8	S355J2+N
PL5008	1	PL30*500	3511	356.8	356.8	S355J2+N
PL5010-1	1	PL15*1957.2	8113	1333.7	1333.7	S355J2+N
PL5010-2	1	PL15*1538	5205	804.1	804.1	S355J2+N
WELDS				1%	47.6	
TOTAL				4803.1		
Object:		RFQ.21.24 Takrenoverings		B514-1		
Customer:		ERCON-RM		4803.1 kg		
SUBMERK				Stage	MKD	
				Page	1	
				Pages	1	



Technical requirements		
Execution class:	EXC2	EN 1090-2
Tolerance class:	1	EN 1090-2
Welding class:	C/B	EN ISO 5817
Thermal cutting class:	442	EN ISO 9013
Preparation grade:	P2	EN ISO 8501-3
Surface treatment:	Sa2.5	EN ISO 8501-1
Corrosion class:	C3 EPPUR200/3	
Colour:	NCS 1050-B	

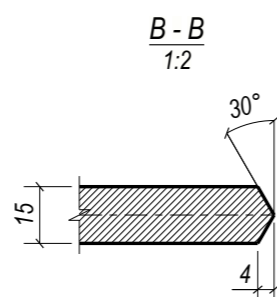
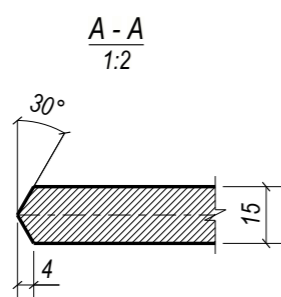
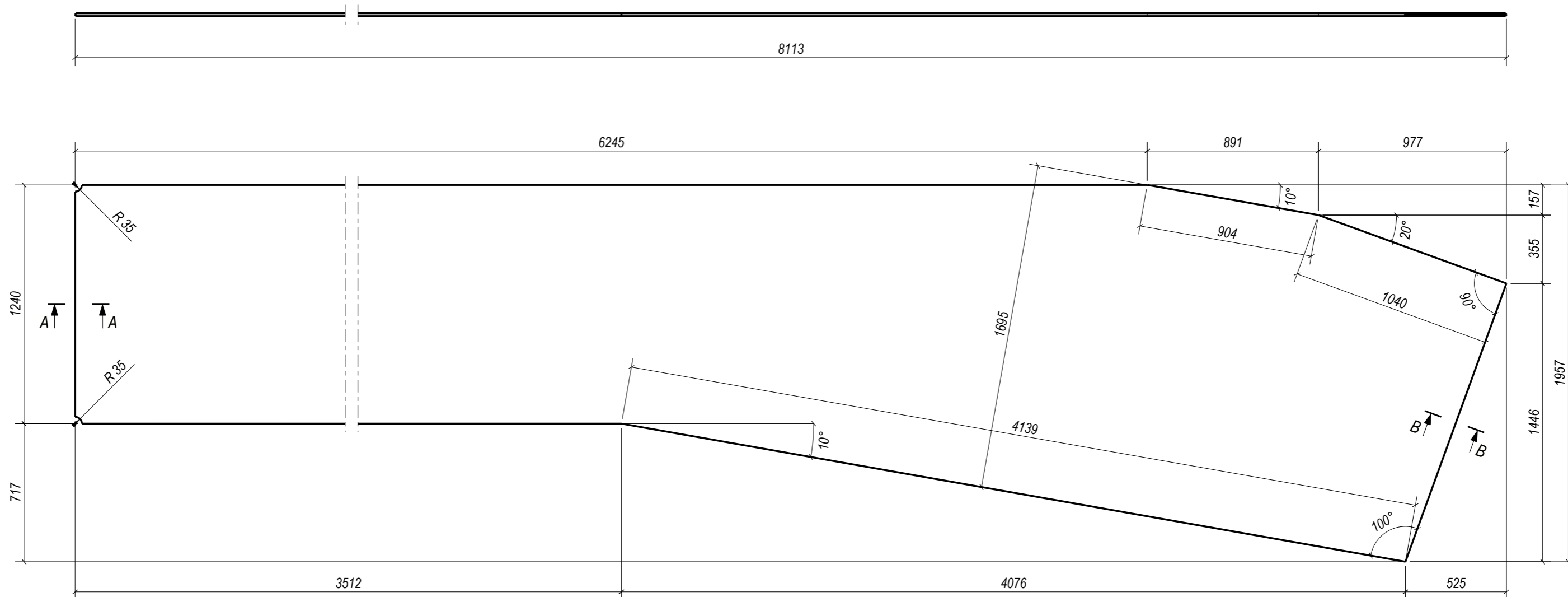
SPECIFICATION							
Part pos.	Qnt.	Profile	Length, mm	Weight, kg	Weight total, kg	Steel	Note
PL5003-1	1	PL25*350	11900	832.5	832.5	S355J2+N	
PL5003-2	1	PL25*350	5625	393.5	393.5	S355J2+N	
PL5010-3	1	PL15*1250	6695	1003.5	1003.5	S355J2+N	
PL5010-4	1	PL15*1250	10955	1532.3	1532.3	S355J2+N	
PL5034	1	PL25*350	3244	226.8	226.8	S355J2+N	
PL5035-1	1	PL25*350	11900	832.5	832.5	S355J2+N	
PL5035-2	1	PL25*350	2591	180.8	180.8	S355J2+N	
WELDS				1%	50.0		
TOTAL				5051.9			
Object:			RFQ.21.24 Takreoverings		B514-2		
Customer:			ERCON-RM		5052.0 kg		
Drawn			SUBMERK		Stage	MKD	
Designed		Page			1		
Checked		Page			1		
Approved		Page			1		



Technical requirements		
Execution class:	EXC2	EN 1090-2
Tolerance class:	1	EN 1090-2
Welding class:	C/B	EN ISO 5817
Thermal cutting class:	442	EN ISO 9013
Preparation grade:	P2	EN ISO 8501-3
Surface treatment:	Sa2.5	EN ISO 8501-1
Corrosion class:	C3 EPPUR200/3	
Colour:	NCS 1050-B	

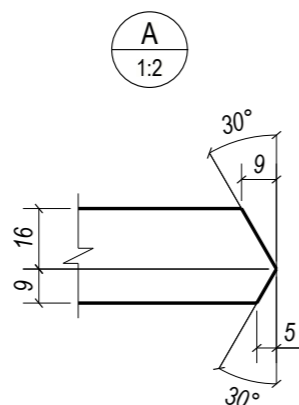
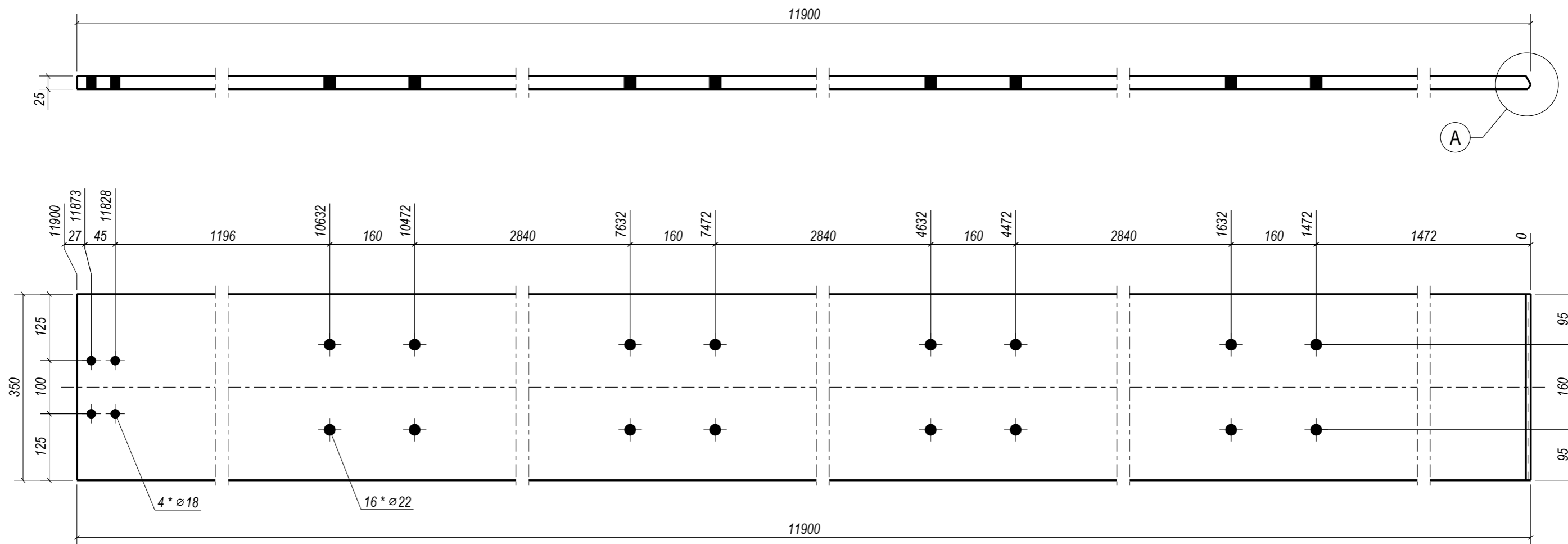
SPECIFICATION							
Part pos.	Qnt.	Profile	Length, mm	Weight, kg	Weight total, kg	Steel	Note
PL5005-1	1	PL25*350	11900	832.7	832.7	S355J2+N	
PL5005-2	1	PL25*350	6949	485.8	485.8	S355J2+N	
PL5011-1	1	PL15*1250	6949	809.3	809.3	S355J2+N	
PL5011-2	1	PL15*1250	11900	1784.1	1784.1	S355J2+N	
PL5036-1	1	PL25*350	11900	832.4	832.4	S355J2+N	
PL5036-2	1	PL25*350	2591	180.6	180.6	S355J2+N	
PL5037	1	PL25*350	3499	244.7	244.7	S355J2+N	
WELDS				1%	51.7		
TOTAL				5221.3			
Object:			RFQ.21.24 Takrenoverings			B520	
Customer:			ERCON-RM			5221.3 kg	
Drawn			WELDED BEAM			Stage	MKD
Designed						Page	Pages
Checked						1	1
Approved							

Qty.	In assembly
1	B514-1



Material:		PL15*1957.2 Length =8113	Steel: S355J2+N	Total: 1	
Object:		RFQ.21.24 Takrenoverings		PL5010-1	
Drawn		Customer:	ERCON-RM	1333.7 kg	
Designed		WEB		Stage	MKD
Checked				Page	Pages
Approved				1	1

Qty.	In assembly
1	B520



Material:		PL25*350 Length =11900	Steel: S355J2+N	Total: 1	
Object:		RFQ.21.24 Takrenoverings		PL5005-1	
Drawn		Customer:	ERCON-RM	832.7 kg	
Designed		TOP SHELF		Stage	MKD
Checked				Page	Pages
Approved				1	1